TECHNYL® C 246

Product Datasheet - June 2007

Description

Unreinforced polyamide PA6, medium viscosity, with very high impact resistance even at low temperature, for injection moulding.

Product Applications

TECHNYL® C 246 has high impact strength and flexibility.
This grade is suitable specially to make technical parts.

This product is available in natural, black and in colours on request.

Processing

The material is supplied in airtight bags, ready for use. In the case that the virgin material has absorbed moisture, it must be dried to a final moisture content of less than 0,2% with a dehumidified air drying equipment at approx 80°C.
Recommended moulding conditions:

Barrel temperatures:

- feed zone 220 - 225°C
- compression zone 225 - 230°C
- front zone 230 - 235°C

Mould temperatures: 50 °C

For more detailed information, please refer to the technical sheet "Injection moulding".

Safety

Please refer to the Safety Data Sheet PVE40GJV8FS

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TECHNYL® C 246

The values of properties are for natural grade.

Properties	Standards	Unit	Values	
			d.a.m*.	Cond.**
Physical				
Water absorption (24 h at 23°C)	ISO 62	%	1.20	-
Density	ISO 1183-A	g/cm3	1.06	-
Mechanical				
Tensile modulus	ISO 527 type 1 A	MPa	1600	500
Tensile strength at yield	ISO 527 type 1 A	MPa	38	34
Flexural modulus	ISO 178	MPa	1550	400
Flexural maximum stress	ISO 178	MPa	70	25
Charpy notched impact strength	ISO 179/1eA	kJ/m2	82	NB
Charpy unnotched impact strength	ISO 179/1eU	kJ/m2	NB	NB
Izod notched impact strength	ISO 180/1A	kJ/m2	80	NB
Flamability				
Flammability UL 94 (Thickness 1,6 mm)	ISO 1210/UL 94		HB	-
Thermal				
Melting Temperature	ISO 11357	°C	222	-
Heat deflection temperature, 1,8 Mpa	ISO 75/Af	°C	60	-
Coef. of Linear thermal expansion parallel (23°C to 85°C)	ISO 11359	E-5 / °C	7	-
Electrical				
Relative permittivity	IEC 60250		3.5	4
Dissipation factor	IEC 60250		0.02	0.12
Volume resistivity	IEC 60093	Ohm.cm	10E14	10E10
Surface resistivity	IEC 60093	Ohm	10E12	10E10
Dielectric strength	IEC 60243	kV/mm	-	18
Comparative tracking index sol. A	IEC 60112	Volt	600	-

Identification Code : >PA6<

The information contained in this document is supplied in good faith. It is based on the extent of our knowledge of the products as listed, and on the tests and experiments carried out in our laboratories. It is to be used only as an indication and shall not be construed in any way as a format commitment or warranty of our part. Compliance of our products with your conditions or use can only be determined pursuant to your own prior appropriate list. The listed values of properties are for natural grade, if not otherwise specified.

d.a.m*.

Cond.**

Rhodia

CHALLENGING BOUNDARIES

Engineering Plastics

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